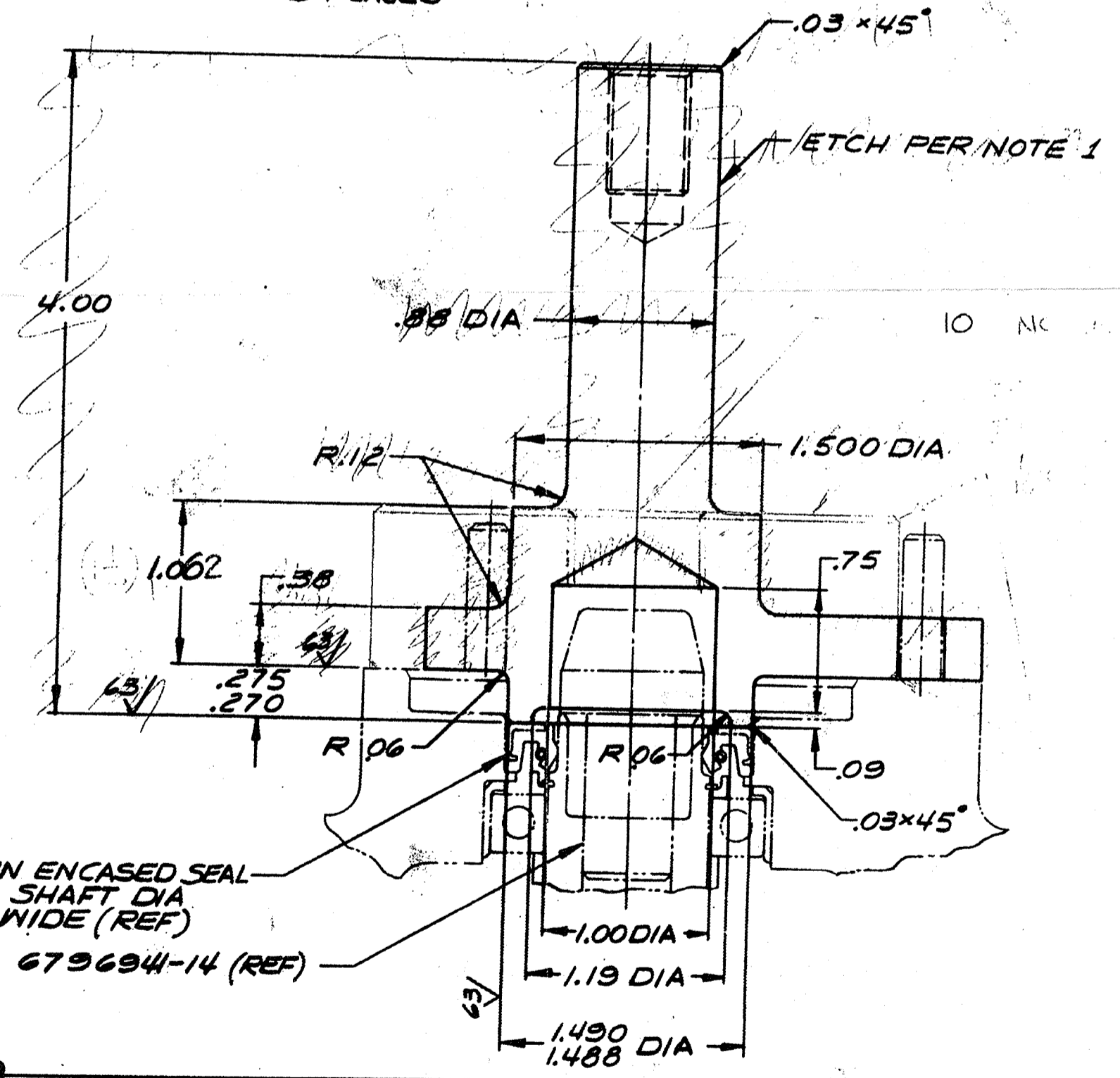
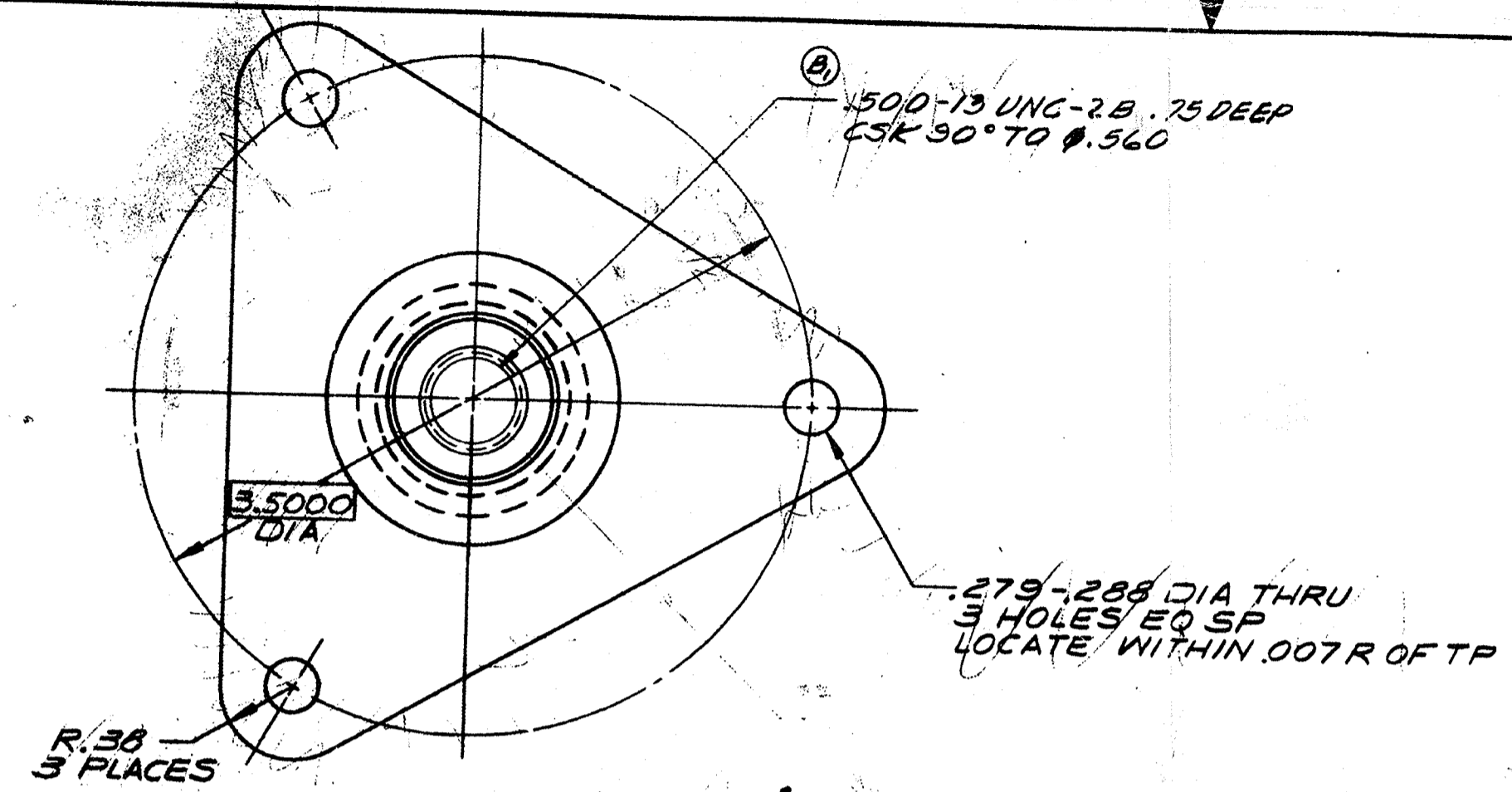


REVISIONS				
NO.	DATE	DESCRIPTION	DATE	APPROVED
X		A (1) REPLACES REV " - " WITH CHANGES PER CHANGE NOTICE (2) WAS "C" SIZE	MAY 1972	ETL JKS
X		B (1) DROPPED TAPPED HOLE HRP	7-3-76	ATL-WHS



FILE COPY

This data is furnished with the understanding that it will be used for Service, Maintenance and Overhaul purposes only and not to Manufacture or procure the Manufacture of the part (a) shown and/or described. The aperture cards or drawings are to be maintained in the custody of the recipient and shall not be disclosed to any third party without specific written consent of the Detroit Diesel Allison Division of GMC.

- NOTES:
1. MARK AS SPECIFIED IN LOCATION SHOWN WITH 1/8-3/16 HIGH FIGURES THE FOLLOWING:
a) THE NAME "ALLISON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER.
b) VENDOR NAME OR TRADEMARK.
 2. BLACK OXIDE PER AMS 2485
 3. BREAK SHARP EDGES .020 U.O.S

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REDUCED PRINT

EACH ITEM PURCHASED SEPARATELY MUST BE STAMPED OR ETCHED WITH TOOL NUMBER AND DETAIL NUMBER IF SUITABLE OR SUFFICIENT AREA NOT AVAILABLE, ATTACH TAG

GEOMETRIC CHARACTERISTIC SYMBOLS			
FLATNESS	PERPENDICULARITY	OR MAX (MAX MATL CONDITION)	OR RFS (REGARDLESS OF FEATURE SIZE)
STRAIGHTNESS	PARALLELISM	OR RFS (REGARDLESS OF FEATURE SIZE)	OR RFS (REGARDLESS OF FEATURE SIZE)
ROUNDNESS	ANGULARITY	OR RFS (REGARDLESS OF FEATURE SIZE)	OR RFS (REGARDLESS OF FEATURE SIZE)
CYLINDRICITY	RADIUS	OR RFS (REGARDLESS OF FEATURE SIZE)	OR RFS (REGARDLESS OF FEATURE SIZE)
PROFILE OF A LINE	TRUE POSITION	OR RFS (REGARDLESS OF FEATURE SIZE)	OR RFS (REGARDLESS OF FEATURE SIZE)
PROFILE OF A SURFACE	CONCENTRICITY	OR RFS (REGARDLESS OF FEATURE SIZE)	OR RFS (REGARDLESS OF FEATURE SIZE)
	SYMMETRY	OR RFS (REGARDLESS OF FEATURE SIZE)	OR RFS (REGARDLESS OF FEATURE SIZE)

UNLESS OTHERWISE SPECIFIED TOL. ON ANGLES ± 1° TOL. ON 3 PLACE DECIMALS ± .010 TOL. ON 2 PLACE DECIMALS ± .02	APPROVALS DRAWN/ACD/CHK/PERKINS CHK. OR. R. PERKINS METALLURGY ENGR. 1 G. WOLD ENGR. 2 ENGR. 3 E. PERKINS FINAL E. PERKINS REVIEW APPROVAL	DATE 4/13/76 FEB 24/76 FEB 24/76 FEB 24/76 FEB 24/76 FEB 24/76 FEB 24/76
MATL SAE 1010-1020	HEAT TREAT AND HARDNESS	
SURFACE TREAT. NOTED	INSPECTION	

DRAWING PRACTICE		SPEC. SUMMARY	
SURFACE TEXTURE		LOCAL SPEC. SHEET	
SCREW THREADS			
GENERAL SPECIFICATIONS			
SAE 1010-1020		AMS 2485	
SAE 1010-1020		SAE 1010-1020	
TITLE PUSHER-SEAL INSTALLATION FUEL PUMP / FUEL CONTROL PAD		MODEL FIRST USED: 550 SERIES	
SIZE D	CODE IDENT 73342	DWG. No. 6893508	SHEET 1
SCALE 2/1			

750230-15